

Plant List

MACHINE	TONS	MAX SHOT vol cc*	PLATEN SIZE mm HxV	CLEARANCE BETWEEN TIEBARS mm h xv	TOOL HT MIN/MAX mm	MAX STROKE/ DAYLIGHT mm
Negri Bossi	55T	120	465 x 425	315 x 280	120 / 350	255 str
Negri Bossi	110T	235	700 x 640	450 x 400	150 / 500	410 str
Negri Bossi	130T	219	665 x 620	460 x 410	150 / 500	420 str
Negri Bossi	160T	360	780 x 780	510 x 450	170 / 550	460 str
Negri Bossi	160T	480	780 x 780	510 x 450	170 / 550	460 str
Negri Bossi	210T	640	870 x 790	570 x 510	200 / 630	540 str
Negri Bossi	300T	658	860 x 860	570 x 750	210 / 730	630 str
Negri Bossi	385T	1185	980 x 980	650 x 650	200 / 730	710 str
Negri Bossi	485T	1768	1120 x 1120	740 x 740	250 / 850	830 str
Negri Bossi	480T	2540	1220 x 1165	800 x 710	300 / 850	830str
Negri Bossi	530T	2540	1310 x 1260	900 x 800	300 / 850	900 str
Negri Bossi	530T	3135	1310 x 1260	900 x 800	300 / 850	900 str
Negri Bossi	600T	4750	1410 x 1310	1010 x 910	300 / 900	1000 str
Negri Bossi	750T	5598 or 7085	1560 x 1560	1060 x 1560	350 / 1100	1150 str
Negri Bossi	820T	7729	1730 x 1560	1250 x 1060	350 / 100	1150 str
Negri Bossi	850T	4750	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	850T	6898	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	850T	8731	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	850T	8731	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	850T	8731	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	850T	10300	1670 x 1580	1140 x 1020	400 / 1100	1200 str
Negri Bossi	900T	8731	1670 x 1580	1140 x 1020	500 / 1200	1200 str
Negri Bossi	1000T	12720	1800 x 1690	1250 x 1000	500 / 1200	1200 str
Negri Bossi 2 Shot Machine	1000T	12720 or 178	1800 x 1690	1350 x 1000	500 / 1200	1400 str
Negri Bossi	1500T	9660	2060 x 1930	1400 x 1250	600 / 1500	1500 str
Negri Bossi	1500T	9660	2060 x 1930	1400 x 1250	600 / 1500	1500 str
Negri Bossi 2 Shot Machine	1500T	12720 or 178	2060 x 1930	1400 x 1250	600 / 1500	1500 str
Krauss K1	2300T	19964	2060 x 2520	2020 x 1620	800 / 1800	3800 str
Krauss K2	2300T	21652	2240 x 2520	2020 x 1620	800 / 1800	3800 str
Krauss K3	2700T	33452	2240 x 2800	2120 x 1720	900 / 2000	3900 str
Krauss K3	2700T	33452	2240 x 2800	2120 x 1720	900 / 2000	3900 str
Krauss K4	2700T	33452	2240 x 2800	2120 x 1720	900 / 2000	3900 str
Husky B2	2350T	10899	1960 x 2500	2000 x 1600	1000 / 1800	3300 str

Conversion factors for various materials for shot weight calculation

x 0.85 = Noryl

x 0.88 = SB

x 0.94 = Acrylic

x 1.10 = PET

x 0.88 = ABS

x 0.91 = Polystyrene

x 0.97 = Polycarbonate

x 1.12 = PVC Rigid

x 0.88 = SAN

x 0.92 = 20% Talc PP

x 1.02 = PVC Flexible

x 1.13 = 40% Talc PP

e.g. polypropylene in 750 ton machine: 4286cc x 0.73 = 3129gm

x 1.23 = 30% G/F Nylon

